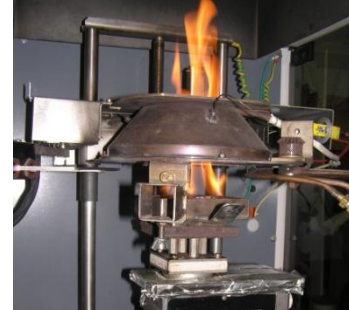




BRANZ

1222 Moonshine Road
Judgeford RD1
Porirua 5381
New Zealand
T +64 4 237 1170
F +64 4 237 1171
branz@branz.co.nz
www.branz.co.nz



FIRE TEST REPORT

FH 5026

CONE CALORIMETER TEST AND NZBC VERIFICATION METHOD C/VM2 APPENDIX A PERFORMANCE OF MELTECA

CLIENT

The Laminex Group
1 O'Rorke Road
Penrose
Auckland
New Zealand



All tests reported herein have been performed in accordance with the laboratory's scope of accreditation.

PROJECT NUMBER:

FT5026

ISSUE DATE:

4 March 2013

PAGE:

1 of 9

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TEST SUMMARY

Objective

To conduct cone calorimeter testing and reduce the data in accordance with ISO 5660 on client supplied specimens for the purposes of determination of the Group Classification in accordance with;

- New Zealand Building Code (NZBC) Verification Method C/VM2 Appendix A

Test sponsor

The Laminex Group
1 O'Rorke Road
Penrose
Auckland
New Zealand

Description of test specimen

The products submitted by the client for testing were identified by the client as Melteca, a low pressure melamine (LPM) on MDF

Date of test

22nd, 23rd, and 26th November 2012

Test results

For the purposes of compliance with the NZBC Verification Method C/VM2 Appendix A, the following classification is considered applicable to the material as described in Section 1, and others as discussed in Section 6.

Group Number Classification	3
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LIMITATION

The results reported here relate only to the item/s tested.

TERMS AND CONDITIONS

This report is issued in accordance with the Terms and Conditions as detailed and agreed in the BRANZ Services Agreement for this work.



REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

2 of 9

PNW

ES

CONTENTS

Signatories.....	4
Document Revision Status	4
1. General.....	5
1.1 Sample measurements	5
2. Experimental procedure	6
2.1 Test standard.....	6
2.2 Test date.....	6
2.3 Specimen conditioning	6
2.4 Specimen wrapping and preparation.....	6
2.5 Test programme.....	6
3. Test results and reduced data	7
3.1 Test results and reduced data – NZBC C/VM2.....	7
4. Summary	8
5. Classification in accordance with NZBC Verification Method C/VM2 Appendix A.....	9
6. Discussion.....	9
7. Conclusion	9

FIGURES

Figure 1 Representative specimens (exposed face of “Seal Grey” on left, “Storm” on right)	5
Figure 2 Rate of heat release versus time	8



REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

3 of 9

PNW

ES

SIGNATORIES



Author

P. N. Whiting
Senior Fire Engineer/Fire Testing Team Leader
IANZ Approved Signatory



Reviewer

E. Soja
Senior Fire Safety Engineer
IANZ Approved Signatory

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REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

4 of 9

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1. GENERAL

The product submitted by the client for testing was identified by the client as Melteca, a low pressure melamine (LPM) on MDF comprising melamine saturated paper laminated to both faces of nominally 12 mm thick MDF. Figure 1 illustrates a representative specimen of that tested.

Figure 1 Representative specimens (exposed face of “Seal Grey” on left, “Storm” on right)



1.1 Sample measurements

The following physical parameters were measured for each specimen prior to testing.

Specimen ID	Initial properties		Overall apparent density (kg/m ³)
	Mass (g)	Mean thickness (mm)	
FH5026-50-1 (Storm)	95.7	12.0	798
FH5026-50-2 (Black)	95.0	11.8	805
FH5026-50-3 (Seal Grey)	95.0	11.8	805



REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

5 of 9

PNW

ES

2. EXPERIMENTAL PROCEDURE

2.1 Test standard

The tests were carried out and data reduced according to the test procedure described in ISO 5660: (2002), Reaction-to-fire tests – Heat release, smoke production and mass loss – Part 1: Heat release rate, and Part 2: Smoke production rate (the test standard). The sample preparation and test procedure were as described in 2.4 and 2.5.

2.2 Test date

The tests were conducted on 22nd, 23rd, and 26th November 2012 by Mr Roger Stanford at BRANZ Limited laboratories, Judgeford, New Zealand.

2.3 Specimen conditioning

All specimens were conditioned to moisture equilibrium (constant weight), at a temperature of $23 \pm 2^{\circ}\text{C}$ and a relative humidity of $50 \pm 5\%$ immediately prior to testing.

2.4 Specimen wrapping and preparation

All tests were conducted and the specimens prepared in accordance with the test standard. The spark igniter and the stainless steel retainer frame were used. All specimens were wrapped in a single layer of aluminium foil, covering the unexposed surfaces.

2.5 Test programme

The test program consisted of three replicate specimens as identified in the above table, tested at an irradiance level of 50 kW/m^2 . All tests were carried out with the specimen horizontal, and with a nominal duct flow rate of $0.024 \text{ m}^3/\text{s}$.



REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

6 of 9

PNW

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ES

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3. TEST RESULTS AND REDUCED DATA

3.1 Test results and reduced data – NZBC C/VM2

Material	Test specimens as described in Section 1 (in accordance with ISO 5660)			Mean
	FH5026-50-1	FH5026-50-2	FH5026-50-3	
Specimen test number	FH5026-50-1	FH5026-50-2	FH5026-50-3	
Time to sustained flaming s	35	29	40	34.7
Observations ^a	-	-	-	
Test duration ^b s	1835**	1829**	1840**	1835
Mass remaining, mf g	10.2	11.8	11.0	11.0
Mass pyrolyzed %	89.3%	87.6%	88.5%	88.5%
Specimen mass loss ^c kg/m ²	9.56	9.32	9.42	9.43
Specimen mass loss rate ^c g/m ² .s	12.5	12.2	12.3	12.3
Heat release rate				
peak, \dot{q}''_{max} kW/m ²	269.0	241.4	241.8	250.7
average, \dot{q}''_{avg}				
Over 60 s from ignition kW/m ²	162.8	150.5	151.4	154.9
Over 180 s from ignition kW/m ²	142.0	140.6	143.1	141.9
Over 300 s from ignition kW/m ²	126.2	127.4	125.8	126.5
Total heat released MJ/m ²	130.2	131.8	130.4	130.8
Average Specific Extinction Area m ² /kg	53.8	55.8	35.0	48.2
Effective heat of combustion ^d , $\Delta h_{c,eff}$ MJ/kg	13.5	14.0	13.7	13.7

Notes :

^a no significant observations were recorded

^b determined by * X_{O2} returning to the pretest value within 100 ppm of oxygen concentration for 10 minutes
** 30 minutes after time to sustained flaming

^c from ignition to end of test;

^d from the start of the test

+ value calculated using data beyond the official end of test time according to the test standard.

NR not recorded



REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

7 of 9

PNW

ES

4. SUMMARY

The test standard requires that the mean heat release rate (HRR) readings over the first 180 s from ignition for the three specimens should differ by no more than 10% of the arithmetic mean of the three readings. In the event of this criterion not being met, a further three specimens are required to be tested.

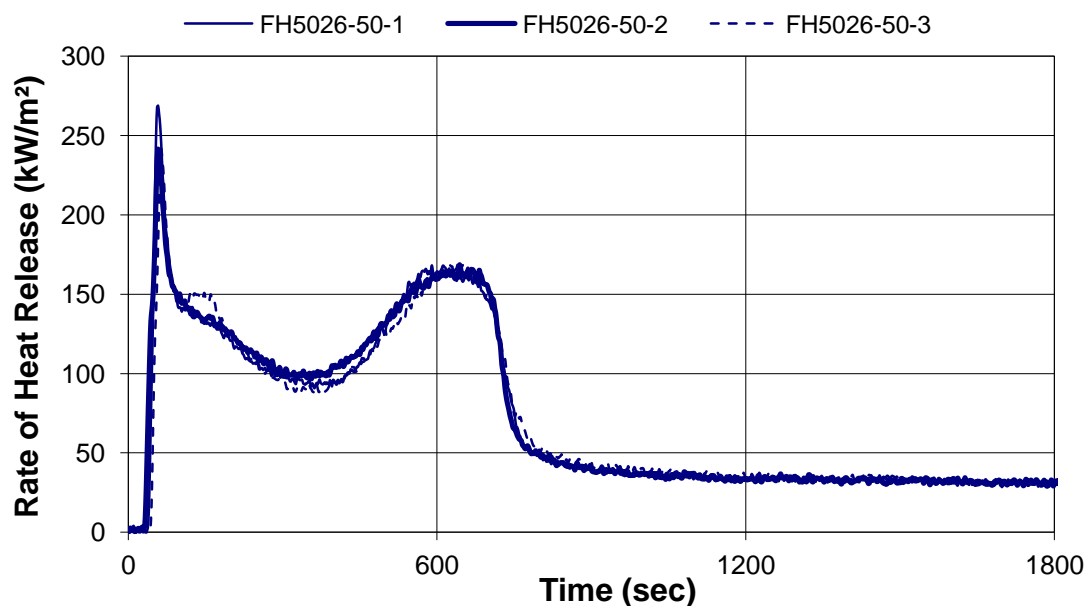
Specimen ID	Average HRR over 180s from ignition	Arithmetic mean	% difference from the arithmetic mean
FH5026-50-1	142.0	141.9	0.1
FH5026-50-2	140.6		-0.9
FH5026-50-3	143.1		0.9

The above table identifies all of the specimens exposed to 50 kW/m² irradiance met the acceptance criteria.

The report summary for the specimens as described in Section 1, exposed to an irradiance of 50 kW/m² is:

Mean Specimen thickness (mm)	Irradiance (kW/m ²)	Mean Time to Ignition (s)	Mean Peak Heat Release Rate (kW/m ²)	Average Specific Extinction Area (m ² /kg)
11.9	50	35	250.7	48.2

Figure 2 Rate of heat release versus time



REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

8 of 9

PNW

ES

5. CLASSIFICATION IN ACCORDANCE WITH NZBC VERIFICATION METHOD C/VM2 APPENDIX A

The following classification has been assessed in accordance with the New Zealand Building Code Verification Method C/VM2 Appendix A: Establishing Group Numbers for lining materials. Calculations were carried out according to section A1.3 for predicting a material's group number for each specimen tested. It states that "If a different classification group is obtained for different specimens tested, then the highest (worst) classification for any specimen must be taken as the final classification for that material." The classification for the specimens as described in Section 1 is as follows:

	Sample 1	Sample 2	Sample 3	Classification
Group number Classification	3	3	3	3

6. DISCUSSION

Three alternative variations in the finished colour of the specimens ranging from dark (Black) to light (Seal Grey) were tested with consistent results. It is therefore considered that any variation in the colour would not adversely affect the Group Number Classification or Average Specific Extinction Area achieved by the specimen tested in full and reported herein.

7. CONCLUSION

The cone calorimeter testing was carried out on the specimens as described in Section 1. For the purposes of compliance with the NZBC Verification Method C/VM2 Appendix A, the following classification is considered applicable to the material as described in Section 1, and others as discussed in Section 6.

Group Number Classification	3
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REPORT NUMBER:

FH 5026

ISSUE DATE:

4 March 2013

PAGE:

9 of 9

PNW

ES